## solid panel

MOSO solid panel is a visually appealing board product that consists of multiple layers of bamboo, available in multiple variations with respect to size, thickness, configuration, style and colour. These bamboo panels are especially interesting in those applications where the side of the panel remains visible, such as steps of a staircase, furniture and kitchen work tops.









FPO: FSC<sup>\*</sup> certified + EO (urea formaldehyde free glue), PP: Plain Pressed, SP: Side Pressed, HD: High Density (outer layers) \*) Thermo treated (outer layers), \*\*) Mix of natural and caramel strips.

Natural	Caramel	Chocolate*	Tiger**	FSC*	Style	Thickness (mm)	Construction (mm)	Dimensions (mm)
BP-MP1230	BP-MP1280				PP	16	3,5-9-3,5	2440x1220
BP-MP1210	BP-MP1260			-FPO	PP	20	4-12-4	2440x1220
BP-5P131	BP-5P181				PP	20	5x4	2440x1220
BP-MP1215	BP-MP1265				PP	25	4-17-4	2440x1220
BP-MP1240	BP-MP1290				PP	30	5-20-5	2440x1220
BP-5P105	BP-5P155				PP	40	4-8-16-8-4	2440x1220
BP-5P140	BP-5P190				PP	40	4-6-20-6-4	3000x700
BP-5P145	BP-5P195				PP	40	4-6-20-6-4	4000x620
BP-MP400	BP-MP450				SP	7	2-3-2	2440x1220
BP-MP1430	BP-MP1480				SP	16	3,5-9-3,5	2440x1220
BP-SP800	BP-SP850				SP	19	1x19	2440x1220
BP-MP1410	BP-MP1460			-FPO	SP	20	4-12-4	2440x1220
		BP-MP1660*			SP	20	4-12-4	2440x1220
BP-MP1415	BP-MP1465				SP	25	4-17-4	2440x1220
BP-MP1440	BP-MP1490				SP	30	5-20-5	2440x1220
BP-5P205	BP-5P255				SP	40	4-8-16-8-4	2440x1220
BP-5P240	BP-5P290				SP	40	4-6-20-6-4	3000x700
BP-5P245	BP-5P295				SP	40	4-6-20-6-4	4000x620
BP-DT1000	BP-DT1050				HD	20	4-12-4	2440x1220
			BP-DT1050-NP		HD	20	4-12-4	2440x1220
BP-DT5000	BP-DT5050				HD	38	3-6-20-6-3	2440x1220

## application

- Attention: before pressing the panels both glue surfaces have to be sanded to create an
  optimal adhesion between the panels. This is especially important for cold pressing
  where multiple panels are piled and pressed at the same time.
- Advised room conditions: temperature approx. 20°C. Air humidity 50-65%.
   The MOSO solid panels always have one exposed side and one backside. The backside
- The MOSO solid panels always have one exposed side and one backside. The backsidi generally contains more colour variation than the exposed side.
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- The inner layers of MOSO solid panels consist of multiple, separated segments, which
  can lead to some small voids in these layers.

These voids have to be filled when finishing the panel. This is done to optimize the stability of the panels. The middle layers of the 3m and 4m panels can contain segments which have been connected by fingerjoints.





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 Only the products defined as such, are FSC certified



## technical characteristics

- Density (Toplayer): +/- 700 kg/m<sup>3</sup> (SP/PP), +/- 1050 kg/m<sup>3</sup> (HD)
- Top layer thickness / Wear layer: 3,5-5mm<sup>1)</sup> (SP/PP), 3-4mm<sup>1)</sup> (HD)
- Shrink/Swell: 0,14% per 1% change in Moisture Content (SP/PP)
- Equilibrium MC: 10% at 20°C and 65% rel. Air Humidity (SP/PP)
- 8% at 20°C and 50% rel. Air Humidity (SP/PP)
  Resistance to Indentation Brinell Hardness: ≥ 4 kg/mm<sup>2</sup> (SP/PP),
  ≥ 9,5 kg/mm<sup>2</sup> (HD) (EN 1534)
- Reaction to fire: Class D-s1<sup>2)</sup> (SP/PP) (EN 13501-1)
- Formaldehyde emission: Class E1 (< 0,124 mg/m<sup>3</sup>, EN 717-1) / Class E0 (< 0,025 mg/m<sup>3</sup>) <sup>3</sup>)
- Modulus of Elasticity: +/- 4300 N/mm<sup>2</sup> (40mm)<sup>4</sup> (EN 789)
- Glue: D3 water resistant
- Contribution LEED BD+C v4: MR1, MR2, EQ2, MR3 (FSC\*) / v2009: MR 6, MR 7 (FSC\*), IEQ 4.4 (if requested as E0)
- Contribution BREEAM: HEA 2, MAT 1, MAT 3 (FSC\*), MAT 5 (HD)

<sup>1)</sup> Depending on thickness version.

<sup>2)</sup> For 40mm version.

<sup>3)</sup> Available on request - EO class is an unofficial formaldehyde emission class, but it is commonly used to indicate that the product is produced with No Added Formaldehyde (NAF) glues. EO products automatically qualify for the official E1 class according EN 717-1.

<sup>4)</sup> Modulus of Elasticity of other panels available on request.

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